SAFETY DATA SHEET



tion of Chemical substances, per EC 1907/20 nt for the definition of terms and abbreviations.

SECTION 1: IDENTIFICATION of the Substance/Mixture and of the Company/Undertaking

1.1 PRODUCT IDENTIFIER:

PRODUCT NAME: FXB1 SYNONYMS: Not applicable

CHEMICAL NAME/CLASS: Solution of Inorganic Salts PRODUCT CODE(s):

54.400, 54.402, 54.404, 54.406, 54.408, 54.410 1.2 RELEVANT IDENTIFIED USES OF THE MIXTURE OR USES ADVISED AGAINST

Used in soldering IDENTIFIED USE: USES ADVISED AGAINST: None Specified

1.3 DETAILS OF THE SUPPLIER OF THE SAFETY DATA SHEET

DISTRIBUTED BY: GROBET FILE CO. OF AMERICA, INC.

ADDRESS 750 Washington Ave : Carlstadt NJ 07072 BUSINESS PHONE 201-939-6700; Toll Free - 800-847-4188 (USA only)

EMERGENCY PHONE: 1-800-255-3924 (9 am - 5 pm EST)

1.4 OTHER PERTINENT INFORMATION

This product is sold in relatively small quantities. This SDS has been developed to address safety concerns affecting small volume handling situations and those involving warehouses and other workplaces where large numbers of these ferms are stored or distributed.

SECTION 2: HAZARDS IDENTIFICATION

2.1 CLASSIFICATION OF THE SUBSTANCE OR MIXTURE

REGULATION	CLASSIFICATION
OSHA HAZARD COMMUNICATION (GHS)	Acute Toxicity – Oral -Category 4; Skin Corrosion/Irritation- Category 2; Eye Damage/Irritation – Category 2A.; Reproductive Toxicity – Category 1B

2.2 LABEL ELEMENTS:

OSHA/CLP - BASED ON GLOBALLY HARMONIZED SYSTEM

Signal Word: WARNING

Signal word: Veneruning.

Hazard statement(s)

Harmful if swallowed. Causes serious eye and skin irritation.
Suspected of damaging fertility or the unborn child.



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SECTION 4: FIRST AID MEASURES (Continued)

MOST IMPORTANT ACUTE AND CHRONIC EXPOSURE SYMPTOMS

- MOST IMPORTANT ACUTE AND CHRONIC EXPOSURE SYMPTOMS

 ACUTE: CONTACT WITH SKIN or EYES: Contact causes eye irritation and may also be irritating to the skin. Eye contact can cause redness, pain, and tearing and tissue damage. Skin contact may result in redness and irritation. Prolonged or repeated skin contact may result in severe irritation, redness, or dermatitis. SkiN ABSORPTION: No component of this product is reported to be absorbed through intact skin. INGESTION: If the product is swallowed, irritation of the mouth, throat, and other tissues of the sastro-intestinal system will occur. Ingestion of large amounts can cause severe irritation, pain, vorniting, and diarrhea and may damage tissues of the digestive system. Ingestion of large volumes may be fatal. Borrates (e.g. Borava Sodium Tetraborate, components of this product) can cause severe, adverse effects if swallowed in large quantities. Swallowing this product can cause gasteric disturbances, electrolyte imbalances, and potentially cyanosis (a buish discoloration of the skin due to deficient oxygenation of the blood). Borate poisoning begins with nausea, vorniting, and diarrhea. There is a red rash followed by exfoliation of rash area and mucous membranes. Kindey injury and central nervous system effects have been observed in cases of severe adult and pediatric exposure cases. [INHALATION: Inhalation of this product causes irritation to the respiratory tract. Symptoms of such exposure can cause coughing, wheezing, and inflammation of the tissues of the nose, throat, and other respiratory system organs.
- CHRONIC: Borates (e.g., Borax/Sodium Tetraborate, components of this product) can cause severe, adverse effects if swallowed in large quantities. Swallowing this product can cause gastric disturbances, electrolyte imbalances, and potentiality cyanosis (a bluish discoloration of the skin due to deficient oxygenation of the blood). Borate poisoning begins with nausea, vomiting, and diarrhea. There is a red rash followed by exfoliation of rash area and mucous membranes. Kidney injury and central nervous system effects have been observed in cases of severe adult and pediatric exposures.
- TARGET ORGANS: Acute eyes, skin. Chronic Reproductive system.

INDICATION OF IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT NEEDED

- RECOMMENDATIONS TO PHYSICIANS: Treat symptoms and eliminate exposure.

 MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE: Disorders associated with the target organs may be aggravated after either acute or chronic exposures.

SECTION 5: FIREFIGHTING MEASURES

EXTINGUISHING MEDIA

- RECOMMENDED FIRE EXTINGUISHING MEDIA: Water Spray, Water Jet, Dry Powder, Foam, Carbon Dioxide, Halon, or any other.
- UNSUITABLE FIRE EXTINGUISHING MEDIA: None known

5.2 SPECIAL HAZARDS ARISING FROM THE SUBSTANCE OR MIXTURE

- NFPA FLAMMABILITY CLASSIFICATION: Not flammable UNUSUAL HAZARDS IN FIRE SITUATIONS: This product is non-combustible. It will not contribute to the intensity of a fire. Use extinguishing material suitable to the surrounding fire.
 - o Sensitivity to Mechanical Impact: Not sensitive. o Explosion Sensitivity to Static Discharge: Not sensitive.

ADVICE FOR FIREFIGHTERS

Wear Self Contained Breathing Apparatus and full protective equipment for fire response. Move containers from fire area if it can be done without risk to personnel. Otherwise, use water spray to keep fire-exposed containers cool. Contaminated equipment should be rinsed thoroughly with water before returning to service.



SECTION 2: HAZARDS IDENTIFICATION (Continued)

Precautionary statement(s)

<u>Intlonary statement(s)</u>
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. If eye irritation persists, see a physician. If skin irritation occurs: Get medical advice, attention. Call a POISON CENTER/doctor if you are unwell. Take off contaminated clothing and wash it before reuse. ALL EXPOSURES: If exposed or concerned Get madrical advice/attention. medical advice/attention

STORAGE: Store locked up.

DISPOSAL: Dispose of contents/ container to an approved waste disposal plant.

2.3 OTHER PERTINENT DATA ON CHEMICAL AND PHYSICAL HAZARDS:

HAZARDOUS MATERIALS IDENTIFICATION SYSTEM

Health American	2- 2-	HMIS Personal Protective Equipment Rating:
Flammability	0	Occupational Use situations: B/C; Safety glass gloves/ body protection suitable to specific
Physical Hazard	0	circumstances of use should be considered.
Protective Equipment	B/C	*Reproductive Toxicity

CANADIAN REGULATORY STATUS
 This product is classified as hazardous under Canadian Controlled Products regulations (SOR-88-66), it is classified D2-A/B: Materials Causing Other Toxic Effects/Very Toxic/Toxic.

oxic.
This SDS contains all the information required by the CPR



SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

COMPONENT	CAS NUMBER	GHS HAZARD CLASSIFICATION FOR COMPONENT	% (w/w)
Borax/Sodium Tetraborate	1303-96-4/1330-43-4	Reproductive toxicity (Category 1B)	Proprietary ¹
Ammonium Chloride	12125-02-9	Acute toxicity, Oral (Category 4); Eye irritation (Category 2A); Acute aquatic toxicity (Category 2); Chronic aquatic toxicity (Category 2), H411	Proprietary
Sodium Phosphate, Dibasic	7558-79-4	Not classified as hazardous.	Proprietary
The remaining compo	onents of this product are	not classified as hazardous in their existing concentrations.	Balance

SECTION 4: FIRST AID MEASURES

DESCRIPTION OF FIRST AID MEASURES

Eyes: Flush with copious amounts of water for 15 minutes. 'Roll' eyes during flush, Seek medical attention if symptoms continue Skin: Flush area with warm, running water for 15 minutes. Inhalation: If mists or sprays usts of this product are inhaled, remove victim to fresh air. Ingestion: Contact a Poison Control Center or physician for instructions. If professional advice is not available, do not induce vomiting, Victim should drink milk, egg whites, or large quantities of water. Never induce vomiting or give diluents (milk or water) to someone who is unconscious, having convulsions, or who cannot swallow.

¹ The exact percentage of composition has been withheld as a trade secret. All relevant physical and health hazards have been declared, in accordance with regulatory requirements.

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SECTION 6: ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT, AND EMERGENCY PROCEDURES

- RESPONSE TO INCIDENTAL RELEASES: Personnel who have received basic chemical safety training can generally handle small-scale releases (e.g., under 1 gallon). Wear gloves, safety glasses when cleaning-up spills. Use caution during clean-up; avoid stepping on contaminated surfaces, as they may be slippery.
- RESPONSE TO NON-INCIDENTAL RELEASES: In the event of a non-incidental release (more than 5 gallons), Minimum Personal Protective Equipment should be Level C: triple-gloves, chemical resistant apron, boots, and splash goggles and an Air-Purifying respirator with high efficiency particulate filter. Clean-up spilled liquid carefully, with a damp sponge or pad. If necessary, triple-rinse contaminated area or items with water.

ENVIRONMENTAL PRECAUTIONS 6.2

Avoid response actions that can cause a release of a significant amount of the substance (5 gallon or

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING UP

SPILL RESPONSE EQUIPMENT: Polypad or other absorbent material.

REFERENCES TO OTHER SECTIONS

- SECTION 8: For exposure levels and detailed personal protective equipment recommendate
- SECTION 13: For waste handling guidelines

SECTION 7: HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

- HYGIENE PRACTICES: Keep out of reach of children. Follow good chemical hygiene practices. Do not smoke, drink, eat, or apply cosmetics in the chemical use area. Avoid inhalation of mists or sprays. Use in well-ventilated area. Avoid contact with skin or eyes. Remove contaminated clothing promptly. Clean up spilled product immediately.
- HANDLING RECOMMENDATIONS: Employees must be appropriately trained to use this product safely as needed. Keep containers closed when not in use.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

- STORAGE RECOMMENDATIONS: Ensure all containers are correctly labeled. Store containers away from direct sunlight, sources of intense heat, or where freezing is possible. Store this product away from incompatible chemicals (See Section 10, Stabilly and Reactivity). Empty containers may contain residual material; therefore, empty containers should be handled with care. Material should be stored in secondary containers, or in a diked area, as appropriate. Storage and use areas should be covered with impervious materials. Inspect all incoming containers before storage, to ensure containers are properly labeled and not damaged.
 - INCOMPATIBILITIES: See Section 10 (Stability and Reactivity)

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

CONTROL PARAMETERS

U.S. NATIONAL EXPOSURE LIMITS:

COMPONENT	ACGIH TLV	OSHA PEL	NIOSH REL	OTHER
Ammonium Chloride	10 mg/m³ TWA; 20 mg/m³ STEL		10 mg/m³ TWA; 20 mg/m³ STEL	
Borax	2mg/m³ TWA; 6 mg/m³ STEL	NE	NE.	NE.

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (Continued)

- BIOLOGICAL OCCUPATIONAL EXPOSURE LIMITS: There are no Biological Exposure Indices (BEIs
- 8.2 EXPOSURE CONTROLS
 - ENGINEERING CONTROLS: Use this product in well-ventilated environment. Safety showers, eye wash stations, and hand-washing equipment should be available. RESPIRATORY PROTECTION: None needed under normal conditions of use. Use NIOSH approved respirators if ventilation is inadequate to prevent exposure to mists or sprays.

 - HAND PROTECTION: Nitrile or neoprene gloves should be used. If necessary, refer to U.S. OSHA 29 CFR 1910.138, appropriate Standards of Canada, or of the European Economic Community.
 - EYE PROTECTION: Splash goggles or safety glasses. If necessary, refer to U.S. OSHA 29 CFR 1910.133, Canadian Standards, or the European Standard EN166.
 - BODY PROTECTION: Use a body protection appropriate to task (e.g., lab coat, coveralls, or apron). Care should be taken to select protection for potentially exposed areas when prolonged exposure could occur in occupational settings.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES:

(a) APPEARANCE: Cresmy, while liquid.
(b) ODOR; Odorless.
(c) ODOR THRESHOLD: Not determined.
(d) pH: Not determined.
(e) MELTING POINT/FREEZING POINT: Not

(e) MELTING PUBLIFIECEAING POINT AND BOILING RANGE: Not determined (g) FILASH POINT: AND ISOLATION RATE (water-1): Not applicable. (i) FLAMMABILITY: Not applicable. (i) FLAMMABILITY: Not applicable. (ii) FLAMMABILITY: Not applicable. (ii) FLAMMABILITY: Not applicable. (ii) FLAMMABILITY: Not applicable. (iii) IPPERILOGIVE LIMITS: Not applicable. (iii) IPPERILOGIVE LIMITS: Not applicable. (iii) IPPERILOGIVE LIMITS: Not applicable.

9.2 OTHER INFORMATION

VOC (less water & exempt); Not applicable. WEIGHT% VOC: Not applicable.

(k) VAPOR PRESSURE (mmHg @ 20°C): Not

(A) VAPOR PRESSURE [IRIIIIng & dc.]; I determined.
VAPOR DENSITY: Not determined.
(in) SOLUBILITY: Soluble.
(in) SOLUBILITY: Soluble.
(in) PARTITION COEFFICIENT: NOTION OF A CONTROL WATER: Not applicable.
(ii) AUTO-LONITION TEMPERATURE: Not applicable.
(q) DECOMPOSITION TEMPERATURE: Not

determined.

(r) VISCOSITY: Not applicable.

(a) EXPLOSIVE PROPERTIES: Not applicable.

(t) OXIDIZING PROPERTIES: Not an oxidizer.

SECTION 10: STABILITY AND REACTIVITY

REACTIVITY

- under typical conditions of use or handling; contact with water can generate some amount of
- 10.2
- CHEMICAL STABILITY

 Normally stable under standard temperatures and pressures.

 POSSIBILITY OF HAZARDOUS REACTIONS
- 10.3
 - This product is not self-reactive or air-reactive.

 This product will not undergo hazardous polymerization
- 10.4 CONDITIONS TO AVOID

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SECTION 10: STABILITY AND REACTIVITY (Continued)

10.5

- INCOMPATIBLE MATERIALS
 This product is not compatible with strong oxidizing agents and strong reducing age
- HAZARDOUS DECOMPOSITION PRODUCTS
 Products of thermal decomposition of this product includes boron oxides 10.6

SECTION 11: TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

- ACUTE TOXICITY;
 o DEGREE OF IRRITATION; Eye irritant.

SENSITIZATION: Not reported to be a skin or respiratory sensitizer.

YOXICOLOGY DATA: The following toxicology data are available for components of this product

BORBA Cocus Test-Dresophila metanogaster-Crail 714 pm. metanogaster-Crail 719 pm. metanogaster-Crail 7 Oral-Rel LD50, 2660 mg/l Oral-Mouse LD_w: 2000 m

BORAX (Continued)
Intraperitoneal-Mouse LD₁₀: 2711 mg/kg
Intravenous-Mouse LD₁₀: 1320 mg/kg
Subcutaneous-Rabbit, adult LDc.:150 mg/kg
Oral-Guinea Pig, adult LD50:5330 mg/kg

AMMONUM CHLORIDE Oral-Rat LD50: 1650 mg/kg SODIUM TETRABORATE Oral-Rat LD50.4500-5000 mg/kg Skin-Rabbit LD50: 10,000 mg/kg

REVIEW OF ACUTE SYMPTOMS AND EFFECTS: See Section 2 (Hazards Information) and Section 4 (First-Aid Measures) for further details.

- EYES: Can cause eye irritation.

 SKIN: May cause mild skin irritation upon prolonged exposure.

 INNALATION: Mists or sprays of this product may cause mild nasal irritation.

 INGESTION: Although not anticipated to be a significant route of occupational over-exposures, ingestion of this product may cause gastrointestinal problems and other health effects.

· CHRONIC TOXICITY:

- a CARCINGGENICITY STATUS: Not established
- CARCINOGENICITY STATUS: Not established.

 REPRODUCTIVE TOXICITY INFORMATION: The components of this product are not reported to cause reproductive effects under typical circumstances of exposure associated with use of the product as directed. The following data are available, in terms or reproductive toxicity effects:

 BORAX: Animal feeding studies in rat, mouse and dog, at high doses, have demonstrated affects on firtility and testes, studies with the chemicary stated boils add in the rat, mouse and abolt, at high dates on the product of the composition of
- MUTAGENIC EFFECTS: The components of this product are not reported to cause reproductive effects under typical circumstances of exposure at the concentrations present in this product.
 SPECIFIC TARGET ORGAN TOXICITY SINGLE EXPOSURE: Not applicable.

OTHER INFORMATION

- TOXICOLOGICALLY SYNERGISTIC PRODUCTS: None known
 ADDITIONAL TOXICOLOGY: None known.

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SECTION 12: ECOLOGICAL INFORMATION

TOXICITY

- Based on available data, this product can be harmful or to contaminated terrestrial plants or enimals. Based on available data, this product can be harmful or fatal to contaminated aquatic plants or enimals PERSISTENCE AND DEGRADABILITY
- When released into the soil, the components of this product are expected to biodegrade, dissipate in soils via oxidation, or otherwise chemically degrade or photo-decompose via solar radiation.
- BIOACCUMULATIVE POTENTIAL
 The components of this product are not anticipated to bloaccumulate in any significant quantities.
- The components of this process.

 MOBILITY IN SOIL

 It is to be expected this product will have small mobility in soil. Some of the components may get into the soil and, ultimately, the ground water.

SECTION 13: DISPOSAL CONSIDERATION

WASTE TREATMENT METHODS

- WASTE HANDLING RECOMMENDATIONS: Prepare, transport, treat, store, and dispose of waste product according to all applicable local, U.S. State and U.S. Federal regulations, the applicable Canadian standards, or the appropriate standards of the nations of the European Community.

 PRECIOUS METAL RECLAMATION: When applicable and practical, users of the product may wish to utilize precious metal reclamation services for final disposition of wastes.

SECTION 14: TRANSPORT INFORMATION

- DANGEROUS GOODS BASIC DESCRIPTION AND OTHER TRANSPORT INFORMATION
 This material is not hazardous for shipment, per the Hazardous Malerials Regulations or Dangerous
 Goods Codes. Please contact the manufacturer if there are questions pertinent to the shipment of this
- 14.2 ENVIRONMENTAL HAZARDS

 None described, as related to transportation.
- 14.3 SPECIAL PRECAUTIONS FOR USERS
 Not applicable.
- 14.4 TRANSPORT IN BULK

SECTION 15: REGULATORY INFORMATION

- SAFETY, HEALTH, AND ENVIRONMENTAL REGULATIONS SPECIFIC FOR THE PRPDUCT.
 - OTHER IMPORTANT U.S. REGULATIONS
 - U.S. SARA THRESHOLD PLANNING QUANTITY: Not applicable to Hydrochloric Acid in this
 - concentration.

 V.S. SARA HAZARD CATEGORIES (SECTION 311/3/12, 40 CFR 370-21); ACUTE: Yes;
 CHRONIC: Yes: FIRE: No; REACTIVE: No; SUDDEN RELEASE: No
 U.S. CERCLA REPORTABLE QUANTITY (RQ); Armonium Chioride 5000 lb.
 U.S. TSCA INVENTORY STATUS; All components of this product are listed on the TSCA

 - Inventory.

 CALIFORNIA SAFE DRINKING WATER ACT (PROPOSITION 65) STATUS: Not applicable.

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SECTION 16: OTHER INFORMATION

INDICATION OF CHANGE,

- CHANGE INDICATED: Update per OSHA Hazard Communication Standard (29 CFR 1910.1200) DATE OF PUBLICATION: May 5, 2015 SUPERCEDES: Not applicable.

- 16.2 KEY LITERATURE REFERENCES AND SOURCES FOR DATA

 SAFETY DATA SHEETS FOR COMPONENT PRODUCTS.

 SAY Dangerous Properties of Industrial Materials

 RTECS Registry of Effects of Toxic Chemicals

 ECHAL European Chemical Hazards Agency http://dox.net/information-on-chemicals/

 TOXNET: http://doxnet.nlm.nih.gov/

16.3 ABBREVIATIONS AND ACRONYMS.

ALL SECTIONS: QSHA: U.S. Federal Occupational Safety and Health Administration. WHMIS: Carnafian Workplace Hazardous Materialas Standard. QHS: Globally Harmonized System of Classification of Chemical Substances. BEACH: European Union regulation, Registration, Evaluation, Authorization and Restriction of

a chemical. EINEGS: European Inventory of Estating Commercial Substances.

SECTION 3: HAZARCOUS MATERIALS. IDENTIFICATION SECTION 3: THE ASSETTION SECTION SEC

Seven Vetació. 4 e Estrene Nazard.

SECTION S: ESC. Nos established ACGIII American Conference of Overnment Industial Hydrainsis; TWA: Time-Weighted Average Severa Debor voic dey); TELL Short-Tem Exposure Lind (15 minute severage, no more than 4-times day) and sech seposure to be excessed in a work environment. PEL: Permissible Exposure Lind. 1003H: National Installat of Occupational Sefery and Health; Conference C

Kingdom). Federal Republic of Germany (DEG) Maximum Concentration Values in the Workplace (MASS)
SECTION R; Ex. Scale (10 is 4) used to rest the acidity or statistics. SECTION R; Ex. Scale (10 is 4) used to rest the acidity or statistics. An extra strongly acidic solution, pile of lividicates a neutron by acidity acidicates an extremely base tolidion. [LEAH FOIRT: Temperature at which a loquid generates enough features be very restrict to the statistic of the statistic or statistic

FX91 Product Line